

IF9317

SEATED DIP

OWNER'S MANUAL

20S Rev B

CAUTION! Read all precautions and instructions in this manual before using this equipment.

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CAUTION!

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Please assemble according to the actual **Weights and Shroud** you buy !

Important Safety Instructions

Before beginning any fitness program, you should obtain a complete physical examination from your physician. When using exercise equipment, basic precautions should always be taken, including the following:

1. Read all instructions before using the equipment.
These instructions are written to ensure your safety and to protect the unit.
2. Use the equipment only for its intended purpose as described in this guide.
Do not use accessory attachments that are not recommended by the manufacturer: such attachments might cause injuries.
3. The product should only be used on a level surface and is with 0.6 meters space around the product.
Do not use the equipment outdoors.
4. Do not allow children on or near the equipment. And children are not allowed to use this equipment.
Teenagers should use this equipment with adult supervision.
5. Do not overexert yourself or work to exhaustion.
Do not attempt to lift more weight than you can control safely.
If you feel any pain or abnormal symptoms, stop your workout immediately and consult your physician.
6. This equipment is not used as medical apparatus and instruments.
7. Never operate the unit when it has been dropped or damaged.
Never drop or insert anything into any opening in the equipment.
Always check the unit and its cables before each use. Make sure that all fasteners and cables are secure and in good working condition.
Frayed or worn cables can be dangerous and may cause injury. Periodically check these cables for any indication of wear.
Keep hands, limbs, loose clothing and long hair well out of the way of moving parts.
8. Be careful when getting on or off the equipment.
9. Wear proper exercise clothing and shoes for your workout, no loose clothing.

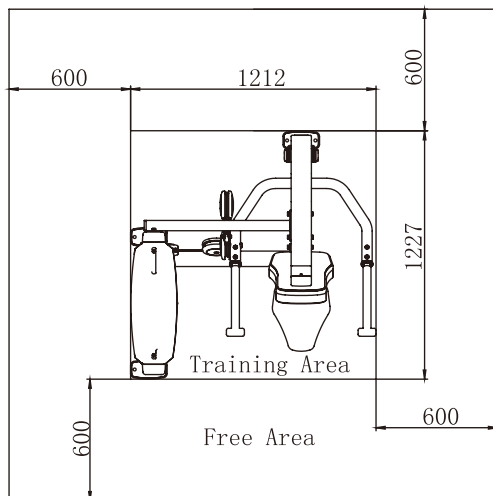
Important Safety Instructions

Personal Safety During Assembly

Read each step in the assembly instructions and follow the steps in sequence. Do not skip ahead. If you skip ahead, you may learn later that you have to disassemble components and that you may have damaged the equipment.

Assemble and operate the equipment on a solid, level surface. Locate the unit a few feet from walls or furniture to provide easy access. The equipment is designed for your enjoyment. By following these precautions and using common sense, you will have many safe and pleasurable hours of healthful exercise with the equipment.

Training Area and Free Area



Specifications

Class: S

Maximum Wt. Capacity: 134kg/ 295lbs

Maximum User Weight: 150kg/ 330lbs

Product Dimension: 1227*1212*1530mm

Product Total Surface: 1227*1212mm

Product Total Mass: 97.5kg/ 215lbs

Instructions

Before beginning assembly please take the time to read instructions thoroughly. Please use the various lists in this manual to make sure that all parts have been included in your shipment. When ordering, use part number and description from the lists. Use only our replacement part when servicing. Failure to do so will void your warranty and could result in personal injury.

The equipment is designed to provide the smoothest, most effective exercise motion possible. After assembly, you should check all functions to ensure correct operation. If you experience problems, first recheck the assembly instructions to locate any possible errors made during assembly. If you are unable to correct the problem, call your authorized dealer. Be sure to have your serial number and this manual when calling. When all parts have been accounted for, continue on.

Tools Required



Ratchet Wrench and Socket



Adjustable Wrench



Rubber Mallet



Hex Key Wrench Set



Phillips Screwdriver

Exploded View and Parts List

Overall

ItemNo.	Grade No.	Part No.	Description	QTY
1	1	IF9317B01ASSY	Weight Stack Frame ASSY	1
2	2	IF93012100	Top Bracket	2
3	3	IF930122ASSY	Bottom Bracket ASSY	1
4	4	IT95014400	Guide Rod Φ 19*1242	2
5	5	IT95014200	Top Plate	1
6	6	IF93013100	Training Placard Cover	1
7	7	IF93013200	Top Cover	1
8	8	IF93013300	Right Plug	1
9	9	IF93013400	Left Plug	1
10	10	IT95015500	Top Rear Shroud	1
11	11	IF931702ASSY	Main Frame ASSY	1
12	12	IF93170300	Bottom Cross Frame	1
13	13	IF931704ASSY	Rear Connection Frame ASSY	1
14	14	IF931705ASSY	Arm Frame ASSY	1
15	15	IF93170600	Handle Frame	2
16	16	IT95120900	Seat Pad Support	1
17	17	IF93175600	Cable ASSY	1
18	18	SG500110400V5	4.5" Pulley (Spacer)	5
19	19	IT95057800	4.5" Pulley	1
20	20	IT95016400	Pulley Cover	7
21	21	IF93012600	Axis Φ 25*133*M10	1
22	22	IT90012000V1	Selector Pin W/Coil	1
23	23	IT80023000	Weight Rubber Bumper	2
24	24	IT95016100	Guide Rod Fixing Sleeve	2
25	25	HFOPT900-04A0602	Spring	2
26	26	FE97211900	Cap Φ 60	2
27	27	FE97212000	Cirde Ring Φ 62.5*5	2
28	28	FE97122100	Spacer Φ 22*17.5*7.5	1
29	29	GB5780M10*120DS20	Hex Head Bolt M10*120	4
30	30	GB5780M10*80DS20	Hex Head Bolt M10*80	2

Exploded View and Parts List

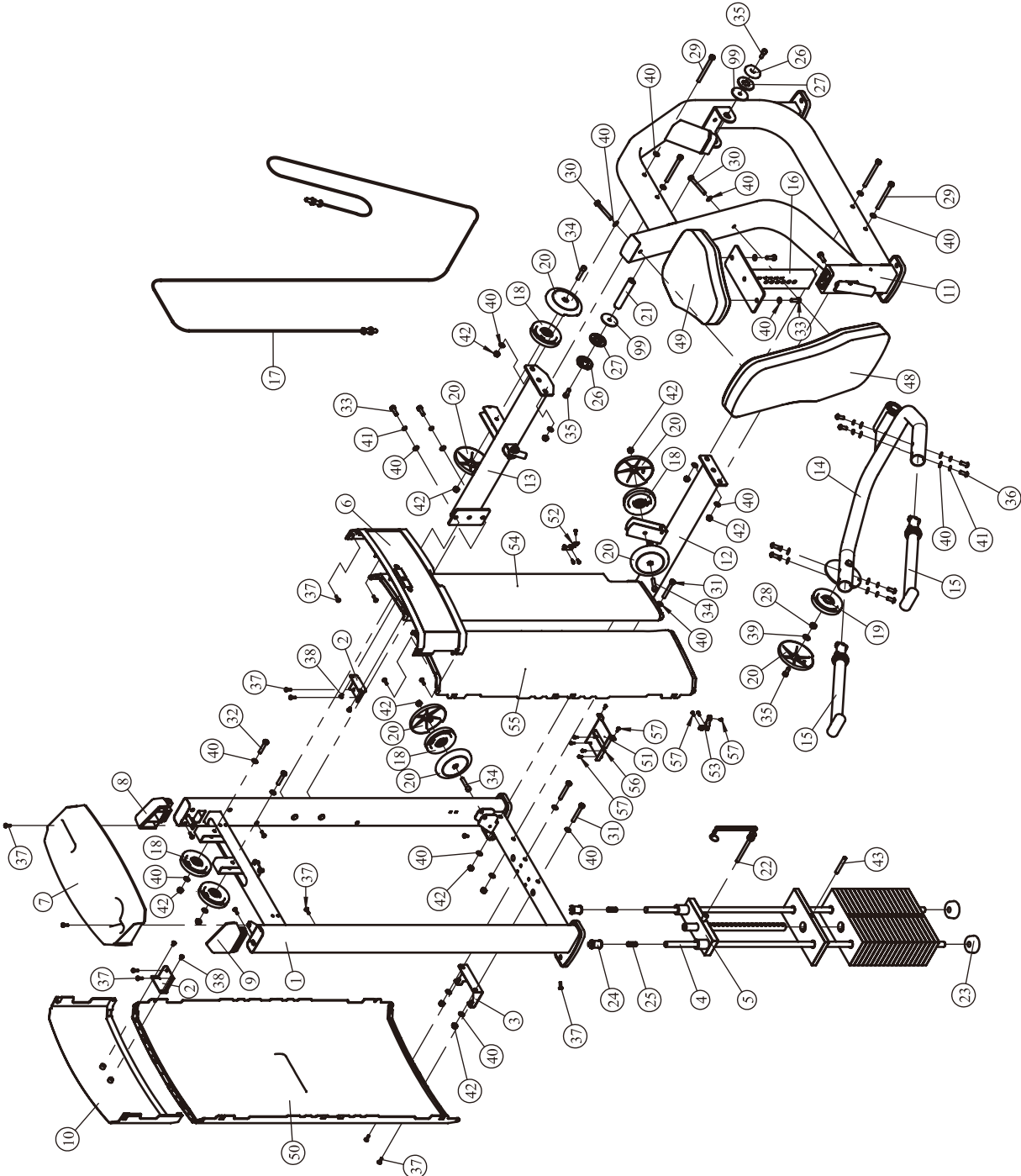
Overall

ItemNo.	Grade No.	Part No.	Description	QTY
31	31	GB5780M10*75DS20	Hex Head Bolt M10*75	4
32	32	GB5780M10*50DS20	Hex Head Bolt M10*50	2
33	33	GB5780M10*30DS20	Hex Head Bolt M10*30	5
34	34	GB70M10*50DS20	Socket Head Cap Screw M10*50	3
35	35	GB70M10*25DS20NL	Socket Head Cap Screw M10*25	3
36	36	PNLM10*25DS20	Button Head Cap Screw M10*25	8
37	37	GB818M6*20*20N19	Cross Recessed Pan Head Screw M6*20	18
38	38	GB818M6*10N19	Cross Recessed Pan Head Screw M6*10	4
39	39	DQ10N19B	Flat Washer $\Phi 11*\Phi 25*2$	1
40	40	GB9510DS2	Flat Washer $\Phi 11*\Phi 20*2$	34
41	41	GB9310DS12	Spring Washer $\Phi 10$	10
42	42	NM10DS2	Nylon Lock Nut M10	13
43	43	IT80124103	Split Pin $\Phi 11*76$	1
44	45	NBS6DHS	Hex Key S=6	1
45	46	NBS8DHS	Hex Key S=8	1
46	47	LW200BS	Wrench $\Phi 6*117$	1
47	48	IF93015100	Back Pad	1
48	49	IF93015200	Seat Pad	1
49	50	IT95015600	Rear Shroud	1
50	51	IF9301B21ASSY	Front Bracket ASSY	1
51	52	IF93SH0102ASSY	Right Bracket ASSY	1
52	53	IF93SH0103ASSY	Left Bracket ASSY	1
53	54	IF93SH010400	Notched Front Shroud	1
54	55	IT95015300	Front Shroud	1
55	56	ECU7P3500	Plastic Nut	8
56	57	GB9074ST4.2*16DHS	Cross Disc Self Tapping Screw ST4.2*16	12
57	58	YHY	Lube	1
58	99	IF93062200	Washer $\Phi 62*\Phi 10.5*3$	2
59	200	IT9501C3100	Half Rear Shroud	1

Exploded View and Parts List

Overall

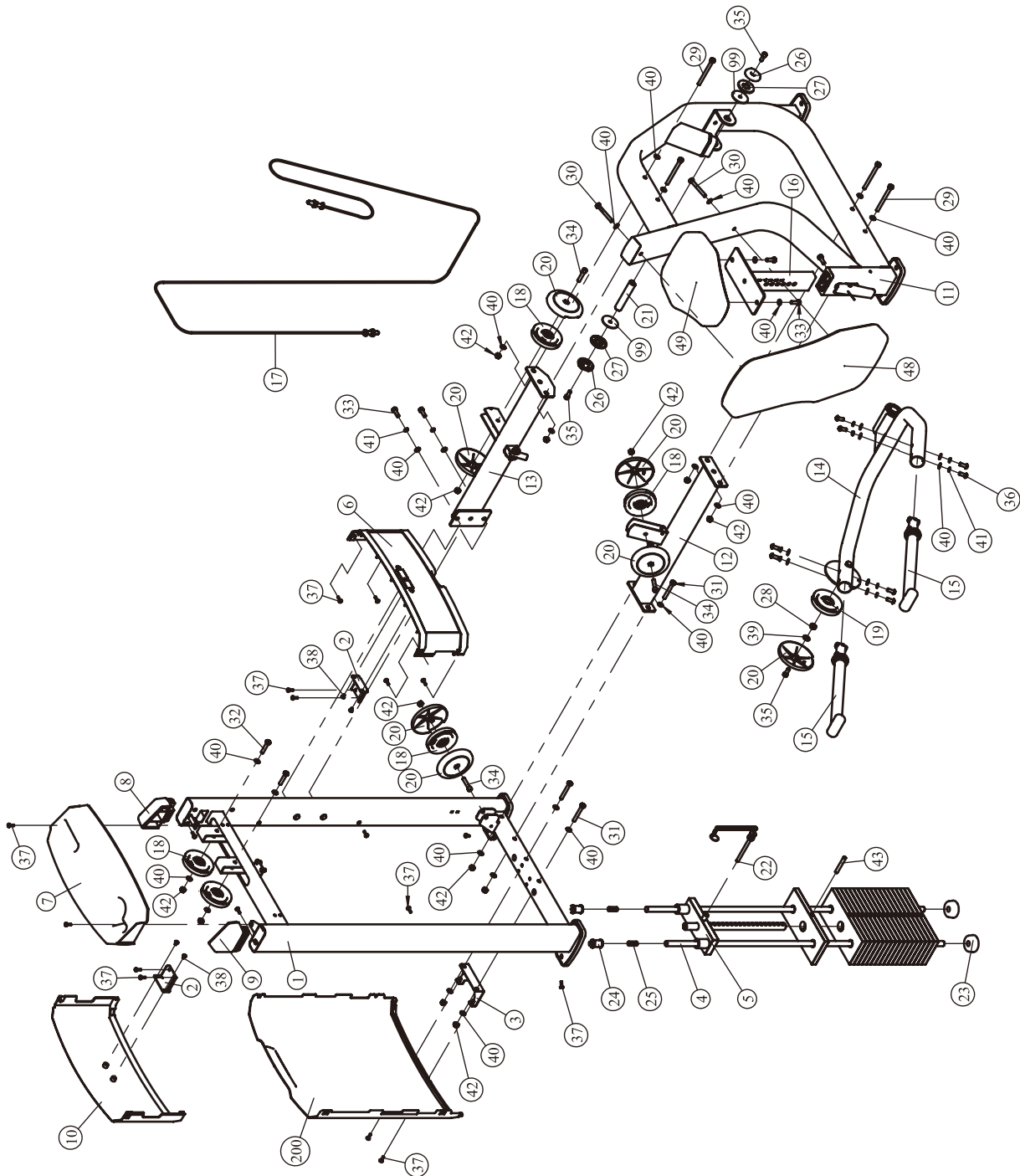
Full Shroud



Exploded View and Parts List

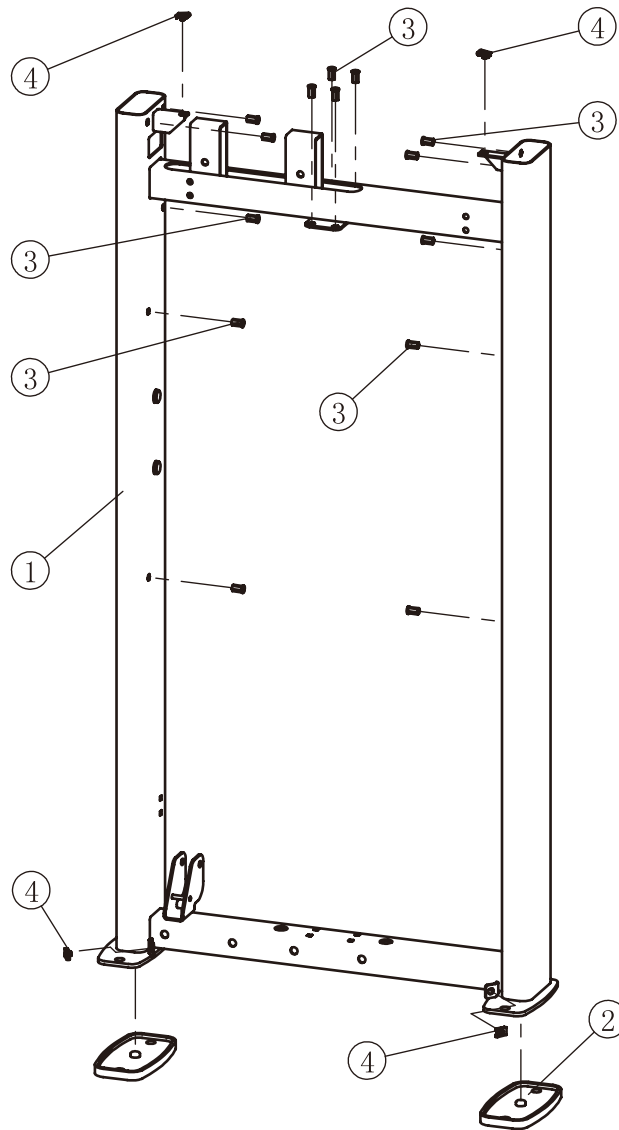
Overall

Half Rear Shroud



Exploded View and Parts List

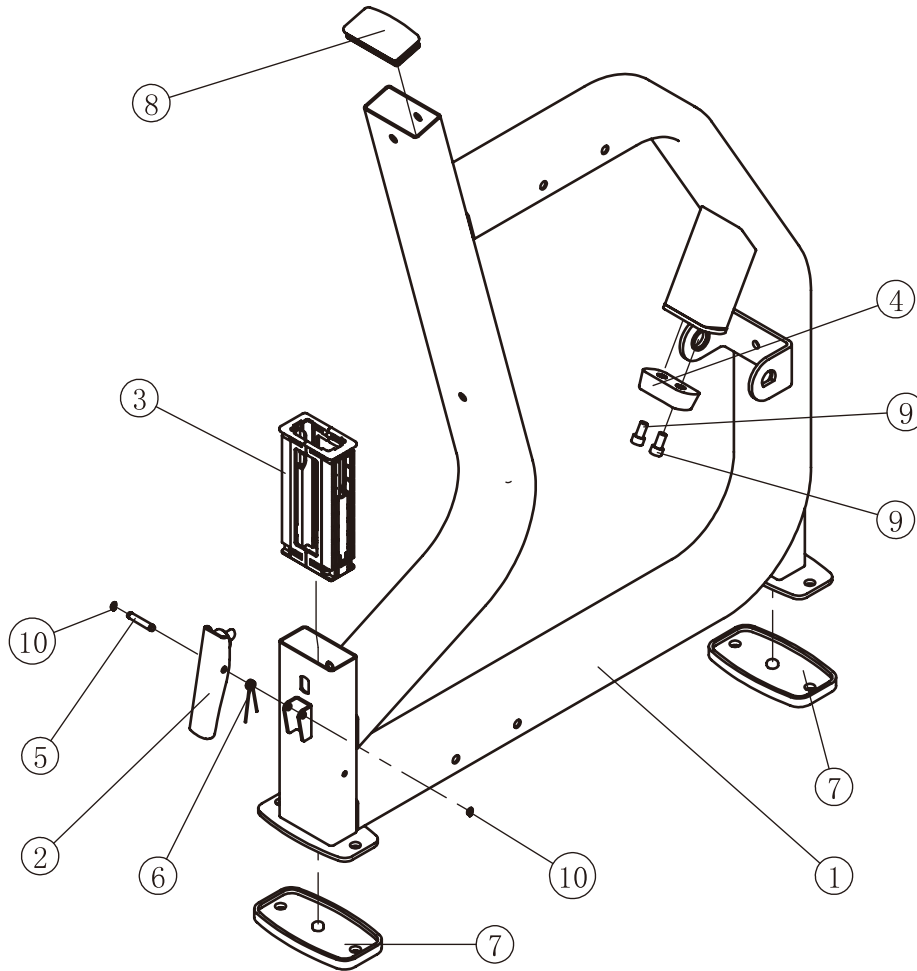
Weight Stack Frame ASSY



ItemNo.	Grade No.	Part No.	Description	QTY
1	1.1	IF9317B0100	Weight Stack Frame	1
2	1.2	BS81223100	Foot Plate	2
3	1.3	GB17880.5M6*16.5DS17	Rivet Nut M6	14
4	1.4	AC32705800	U-nut M6	4

Exploded View and Parts List

Main Frame ASSY

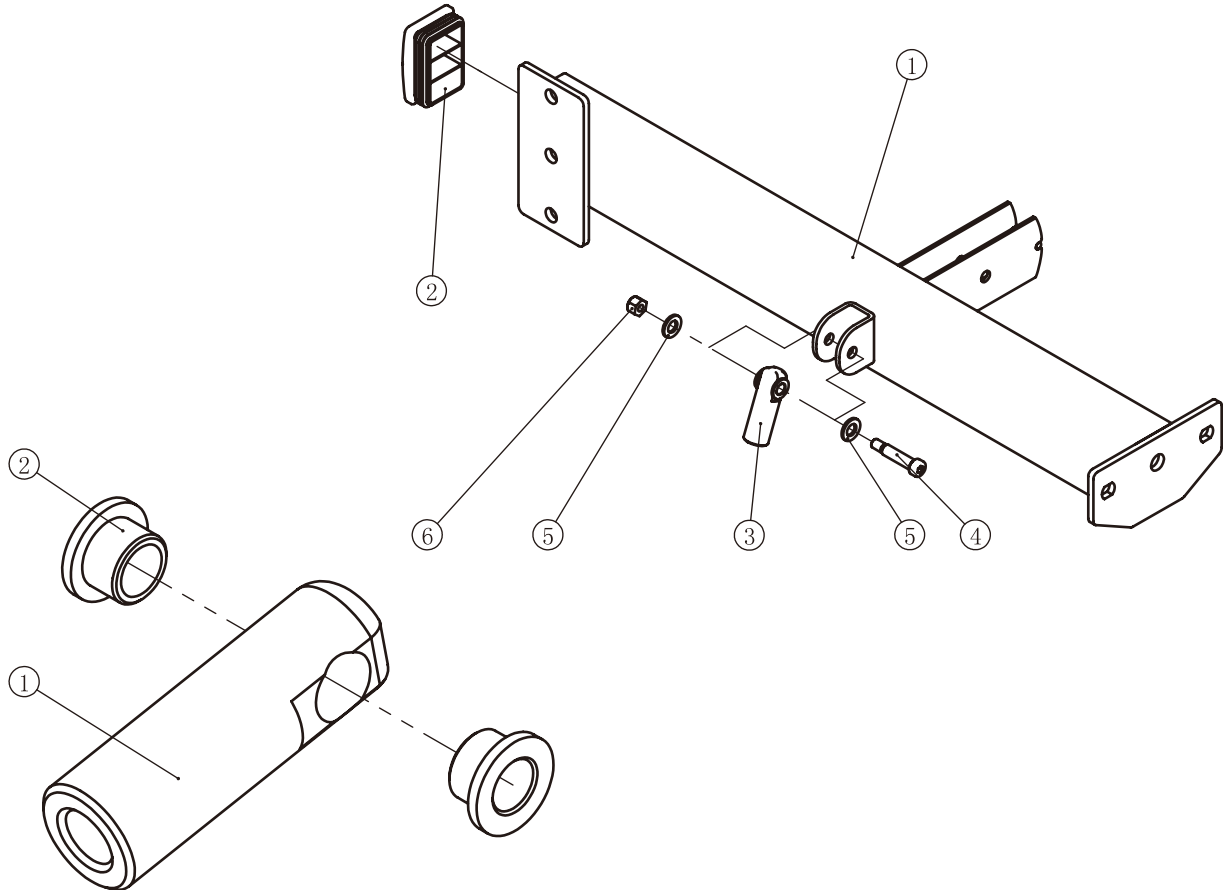


ItemNo.	Grade No.	Part No.	Description	QTY
1	11.1	IF93170200	Main Frame	1
2	11.2	IT95014500	Adjustable Support	1
3	11.3	IF93035000	Inner Wear Sleeve	2
4	11.4	RS17000400	Urethane Bumper	1
5	11.5	CWRVL0012200	Roll Pin	1
6	11.6	AXT3S5500	Torsional Spring	1
7	11.7	BS81223100	Foot Plate	2
8	11.8	VLP8000	Plug □50*100	1
9	11.9	GB70M10*20DS20NL	Socket Head Cap Screw M10*20	2
11	11.10	GB894.18FH12	Cirdips For Shaft Φ8	2

Exploded View and Parts List

Cable Connector ASSY

Rear Connection Frame ASSY

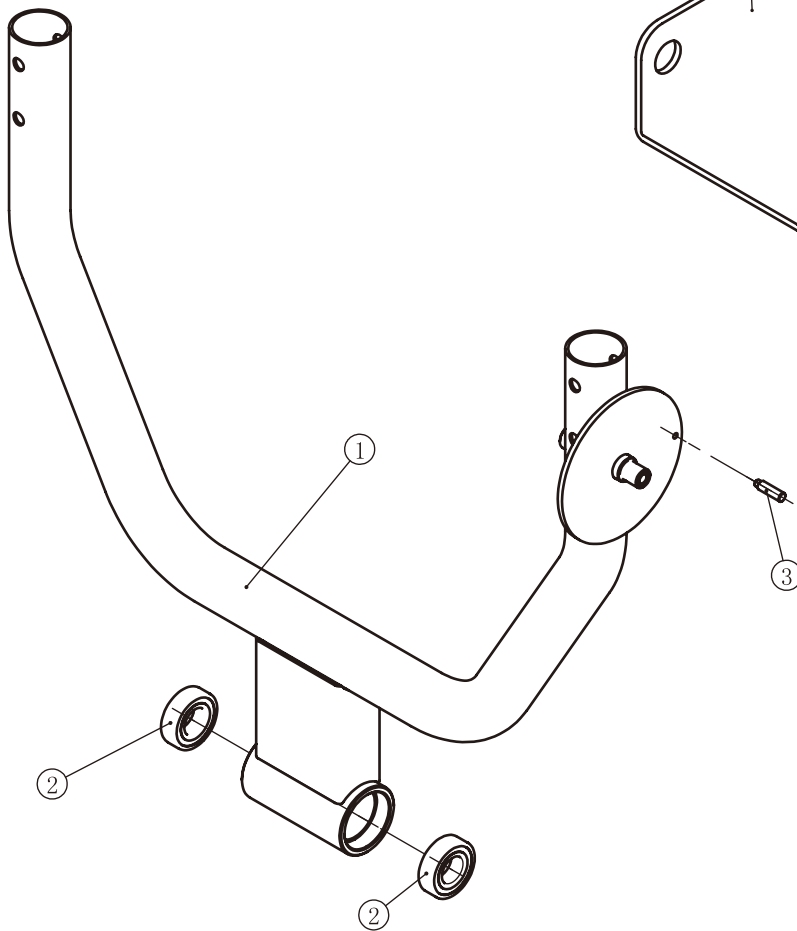


ItemNo.	Grade No.	Part No.	Description	QTY
1	13.3.1	IF93012700	Cable Connector	1
2	13.3.2	BNH0738	Bush $\Phi 18*\Phi 12.7*\Phi 9.5*9.5$	2

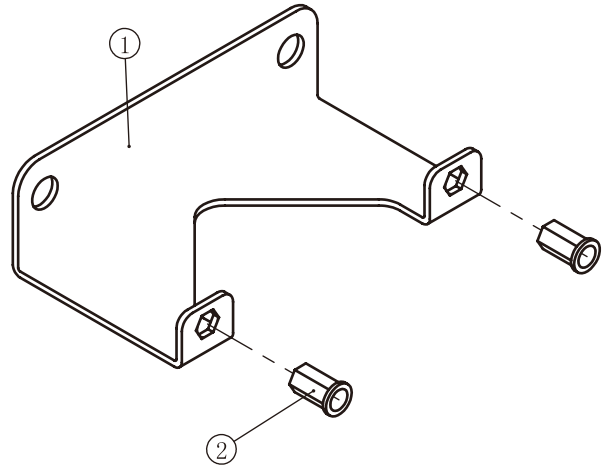
ItemNo.	Grade No.	Part No.	Description	QTY
1	13.1	IF93170400	Rear Connection Frame	1
2	13.2	KPSFID2800	Plug $\square 50.8*76.2$	1
3	13.3	IF930127ASSY	Cable Connector ASSY	1
4	13.4	IF81105500V1	Fixed Bolt $\Phi 9.4*47.5*M8$	1
5	13.5	GB9510DS2	Flat Washer $\Phi 11*\Phi 20*2$	2
6	13.6	NM8DS2	Nylon Lock Nut M8	1

Exploded View and Parts List

Arm Frame ASSY



Bottom Bracket ASSY

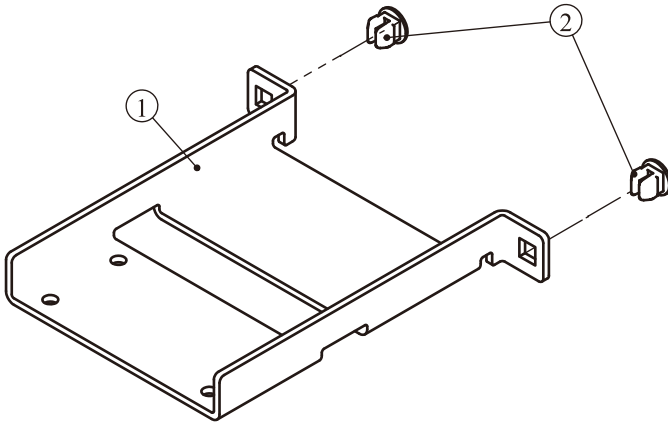


ItemNo.	Grade No.	Part No.	Description	QTY
1	14.1	IF93170500	Left Arm Frame	1
2	14.2	GB2766205-2ZC3	Deep Groove Ball Bearing $\Phi 25 * \Phi 52 * 15$	2
3	14.3	FE97122300	Threaded Column	1

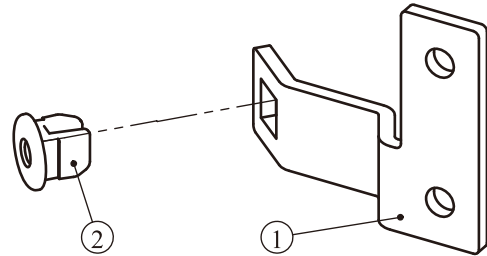
ItemNo.	Grade No.	Part No.	Description	QTY
1	3.1	IF93012200	Bottom Bracket	1
2	3.2	GB17880.5M6*16.5DS17	Rivet Nut M6	2

Exploded View and Parts List

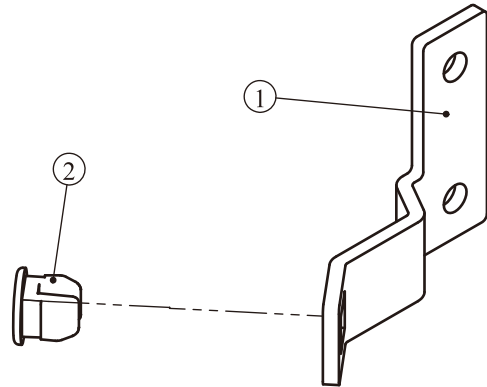
Front Bracket ASSY



Right Bracket ASSY



Left Bracket ASSY

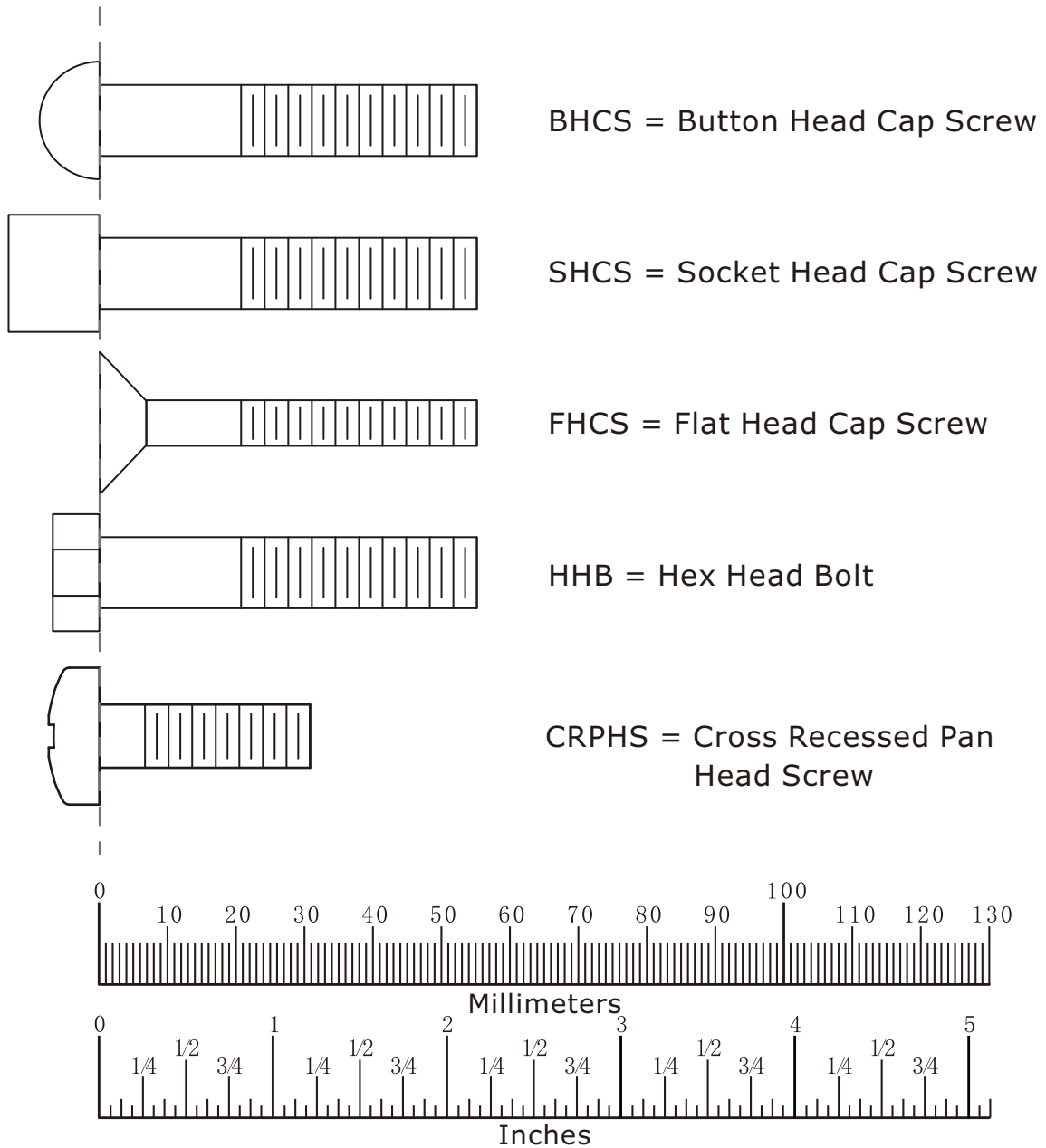


ItemNo.	Grade No.	Part No.	Description	QTY
1	51.1	IF9301B2100	Front Bracket	1
2	51.2	ECU7P3500	Plastic Nut	2

ItemNo.	Grade No.	Part No.	Description	QTY
1	52.1	IF93SH010200	Right Bracket	1
2	52.2	ECU7P3500	Plastic Nut	1

ItemNo.	Grade No.	Part No.	Description	QTY
1	53.1	IF93SH010300	Left Bracket	1
2	53.2	ECU7P3500	Plastic Nut	1

Measurement Guide



Diameter of bolt (mm/inch)	M6(1/4")	M8(5/16")	M10(3/8")	M12(1/2")	M16(5/8")
Tightening torque (N.m)	9~12	22~30	45~59	78~104	193~257
Operational methods for adult men	The strength of the wrist	The strength of the wrist and forearm	The strength of the entire arm	The strength of the arm and upper body	with all strength

Assembly Instructions

Assembly of the equipment takes professional installers about 2 hours. If this is the first time you have assembled this type of equipment, plan to spend more time. It is strongly recommended to assemble the equipment by professional installers. You may find it quicker, safer, easier to assemble this equipment with the help of a friend, as some of components may be large, heavy or awkward to handle alone. It is important that you assemble your product in a clean, clear, uncluttered area. This will enable you to move around the product while you are fitting components and reduce the possibility of injury during assembly.

NOTE

As with any assembled part, proper alignment and adjustment is critical. While tightening the fasteners, be sure to leave room for adjustments. Do not fully tighten the fasteners until instructed to do so. Be careful to assemble the components in the sequence presented in this guide.

Assembly

STEP 1

1. Attach the Bottom Cross Frame (#12) and the Rear Connection Frame ASSY (#13) to the Weight Stack Frame ASSY (#1) using:

two M10*75 HHB (#31)

two M10*30 HHB (#33)

six $\Phi 11*\Phi 20*2$ Flat Washer (#40)

two $\Phi 10$ Spring Washer (#41)

two M10 Nylon Lock Nut (#42)

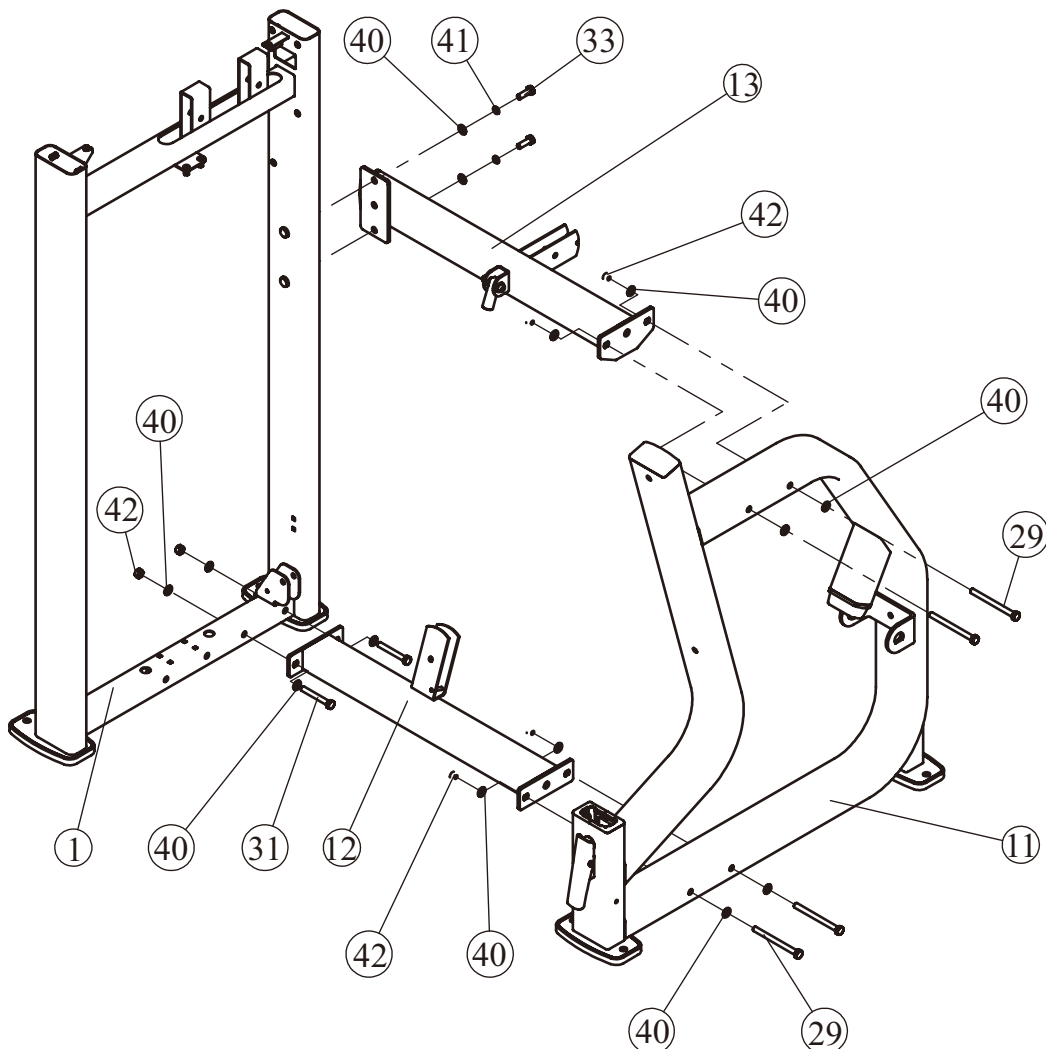
2. Attach the Main Frame ASSY (#11) to the Bottom Cross Frame (#12) and the Rear Connection Frame ASSY (#13) using:

four M10*120 HHB (#29)

eight $\Phi 11*\Phi 20*2$ Flat Washer (#40)

four M10 Nylon Lock Nut (#42)

Note: Wrench Tighten Bolts and Nylon Lock Nuts.

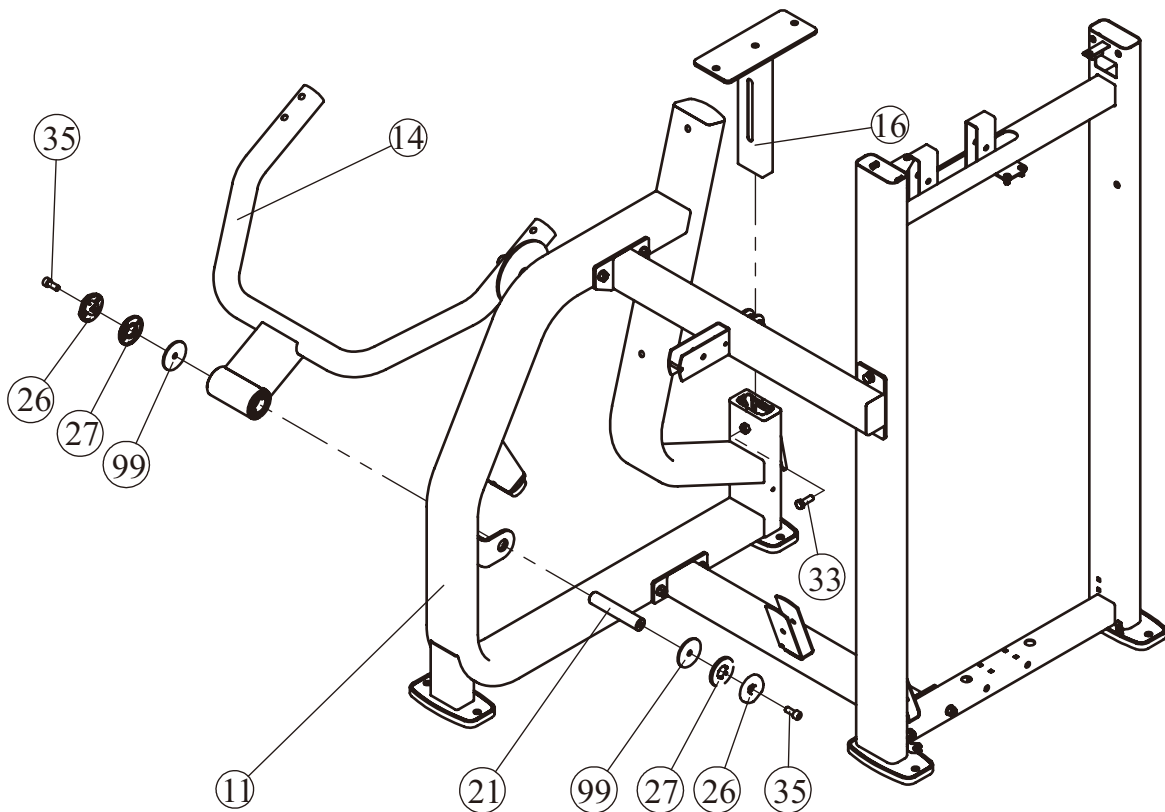


Assembly

STEP 2

1. Attach the Arm Frame ASSY (#14) to the Main Frame ASSY (#11) using:
one $\Phi 25 \times 133 \times M10$ Axis (#21) two $\Phi 62.5 \times 5$ Circle Ring (#27)
two $\Phi 60$ Cap (#26) two M10*25 SHCS (#35)
2. Attach the Seat Pad Support (#16) to the Main Frame ASSY (#11) using:
one M10*30 HHB (#33)

Note: Wrench Tighten Bolts and Nylon Lock Nuts.

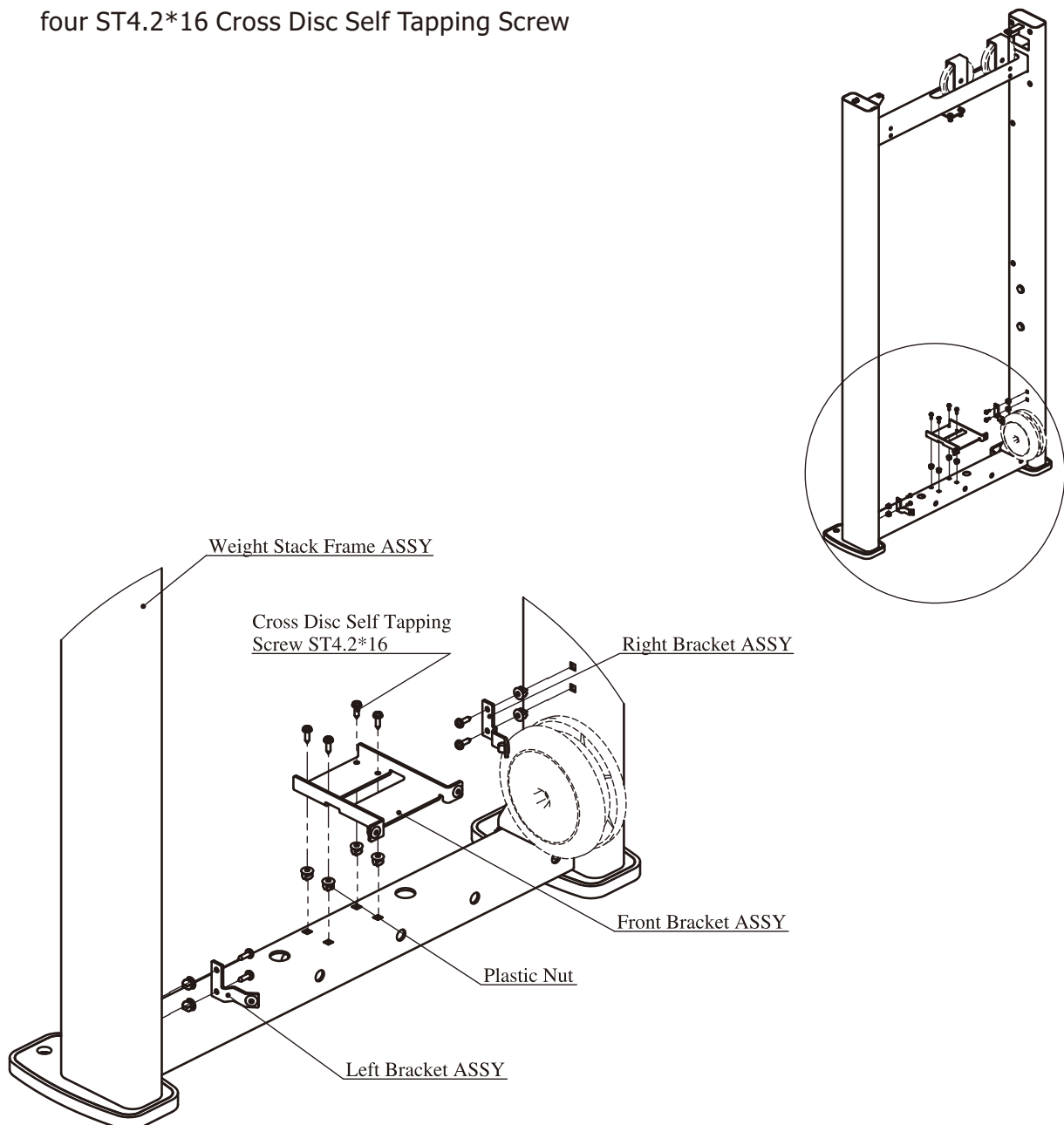


Assembly

Full Shroud

Select STEP

1. Attach one Front Bracket ASSY to the Weight Stack Frame ASSY, using:
 - four Plastic Nut
 - four ST4.2*16 Cross Disc Self Tapping Screw
2. Attach one Right Bracket ASSY and one Left Bracket ASSY to the Weight Stack Frame ASSY using:
 - four Plastic Nut
 - four ST4.2*16 Cross Disc Self Tapping Screw



Assembly

STEP 4

Here is the assembly instruction for **160LBS Weights !**

1. Attach:

two Guide Rod $\Phi 19 \times 1242$ (#4)

two Weight Rubber Bumper (#23)

fifteen Weight Plate 10LBS (#101)

two weight stack space (#103)

one Top Plate (#5)

to the Weight Stack Frame ASSY (#1) using:

two Guide Rod Fixing Sleeve $\Phi 25 \times \Phi 19 \times 45$ (#24)

two Spring (#25)

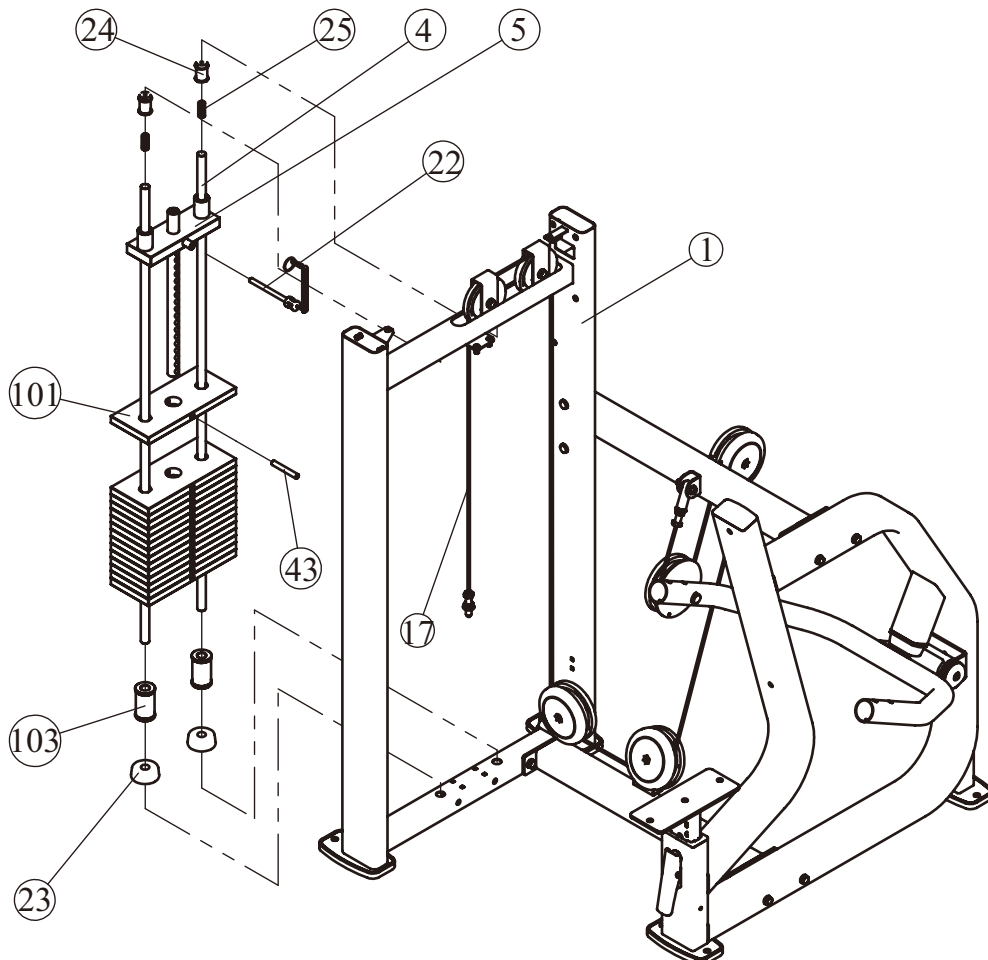
2. Attach the Selector Pin W/Coil (#22) to the Top Plate (#5).

3. Attach the Cable ASSY (#17) to the Top Plate (#5).

4. Attach one Weight Plate 10LBS (#101) to the Top Plate (#5) using:

one $\Phi 11 \times 76$ Split Pin (#43)

Grade No.	Part No.	Description	QTY
101	FE97193100	10LBS Weight Plate	15
103	FEWS01ASSY	Weight Stack Space	2



Assembly

STEP 4

Here is the assembly instruction for **200LBS Weights !**

1. Attach:

two Guide Rod $\Phi 19 \times 1242$ (#4)

two Weight Rubber Bumper (#23)

nineteen Weight Plate 10LBS (#101)

one Top Plate (#5)

to the Weight Stack Frame ASSY (#1) using:

two Guide Rod Fixing Sleeve $\Phi 25 \times \Phi 19 \times 45$ (#24)

two Spring (#25)

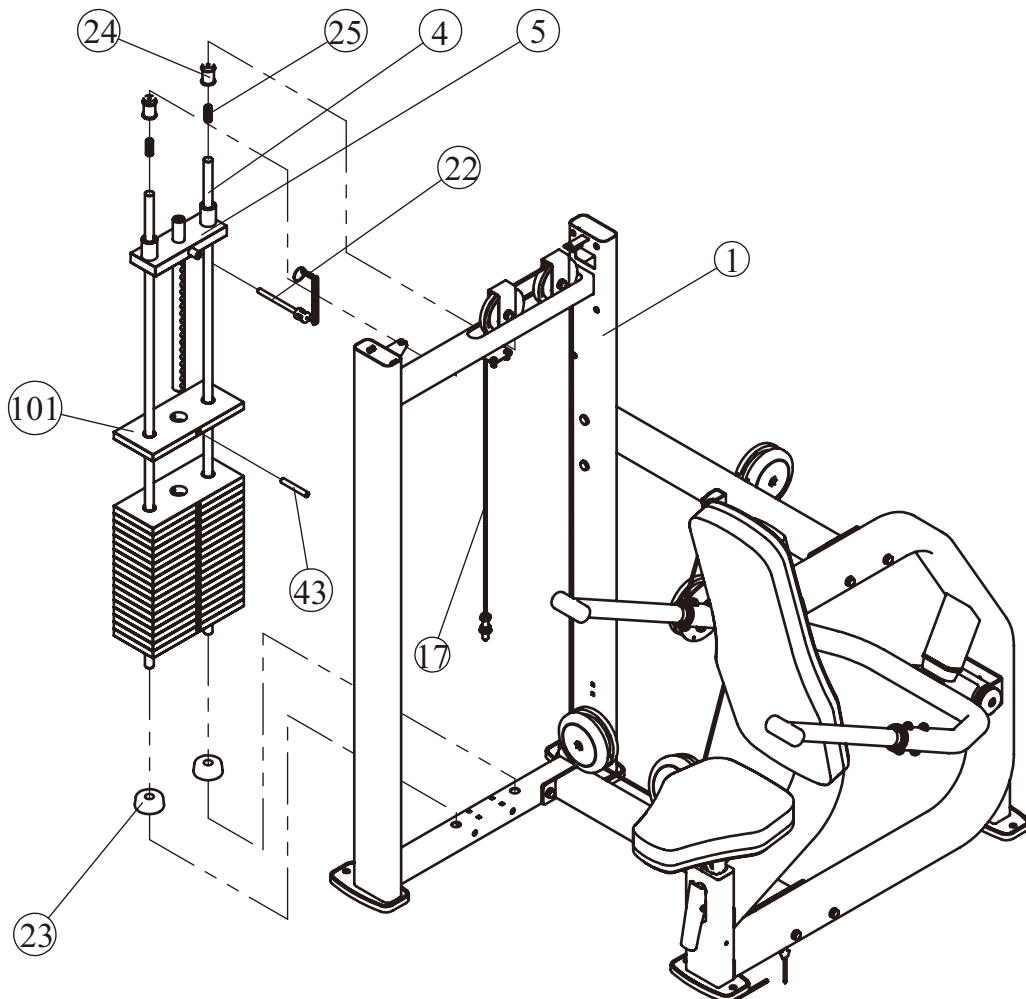
2. Attach the Selector Pin W/Coil (#22) to the Top Plate (#5).

3. Attach the Cable ASSY (#17) to the Top Plate (#5).

4. Attach one Weight Plate 10LBS (#101) to the Top Plate (#5) using:

one $\Phi 11 \times 76$ Split Pin (#43)

Grade No.	Part No.	Description	QTY
101	FE97193100	10LBS Weight Plate	19



Assembly

STEP 4

Here is the assembly instruction for **235LBS Weights !**

1. Attach:

two Guide Rod $\Phi 19 \times 1242$ (#4)

two Weight Rubber Bumper (#23)

fifteen Weight Plate 15LBS (#102)

two weight stack space (#103)

one Top Plate (#5)

to the Weight Stack Frame ASSY (#1) using:

two Guide Rod Fixing Sleeve $\Phi 25 \times \Phi 19 \times 45$ (#24)

two Spring (#25)

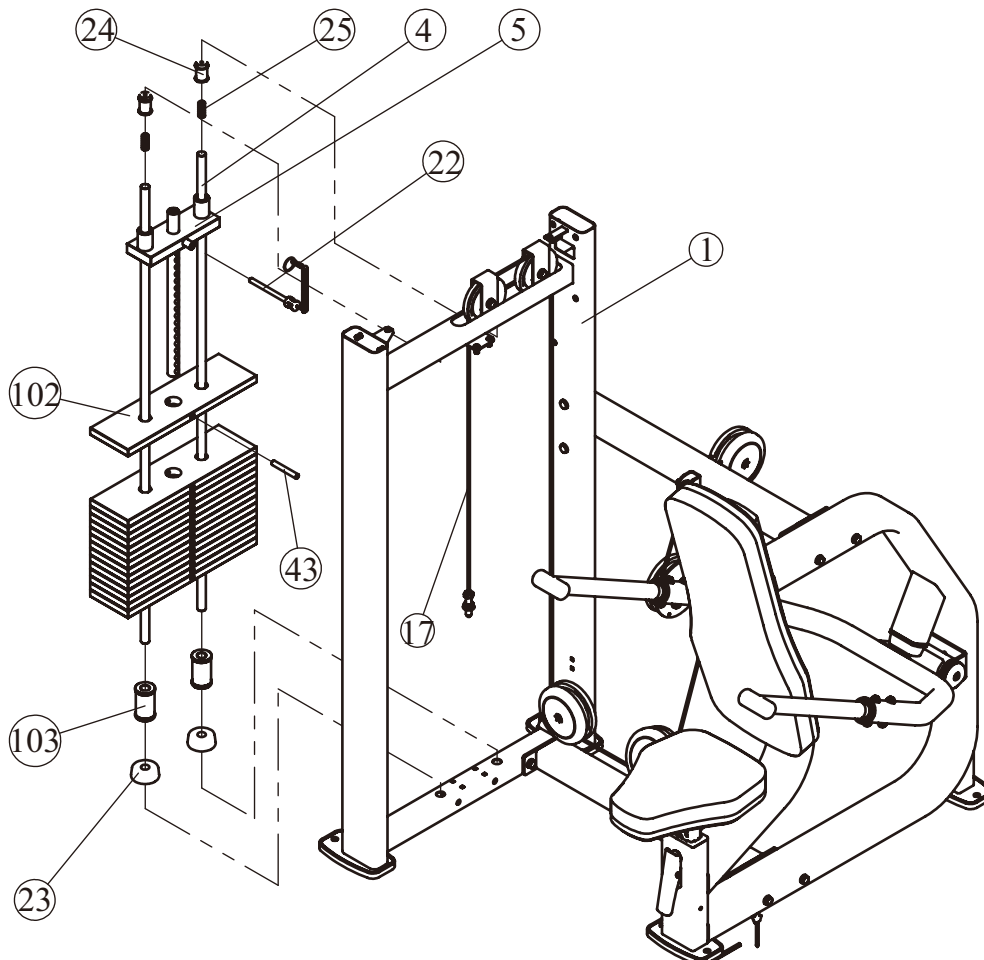
2. Attach the Selector Pin W/Coil (#22) to the Top Plate (#5).

3. Attach the Cable ASSY (#17) to the Top Plate (#5).

4. Attach one Weight Plate 15LBS (#102) to the Top Plate (#5) using:

one $\Phi 11 \times 76$ Split Pin (#43)

Grade No.	Part No.	Description	QTY
102	FE97193200	15LBS Weight Plate	15
103	FEWS01ASSY	Weight Stack Space	2



Assembly

STEP 4

Here is the assembly instruction for **295LBS Weights !**

1. Attach:

two Guide Rod $\Phi 19 \times 1242$ (#4)

two Weight Rubber Bumper (#23)

nineteen Weight Plate 15LBS (#102)

one Top Plate (#5)

to the Weight Stack Frame ASSY (#1) using:

two Guide Rod Fixing Sleeve $\Phi 25 \times \Phi 19 \times 45$ (#24)

two Spring (#25)

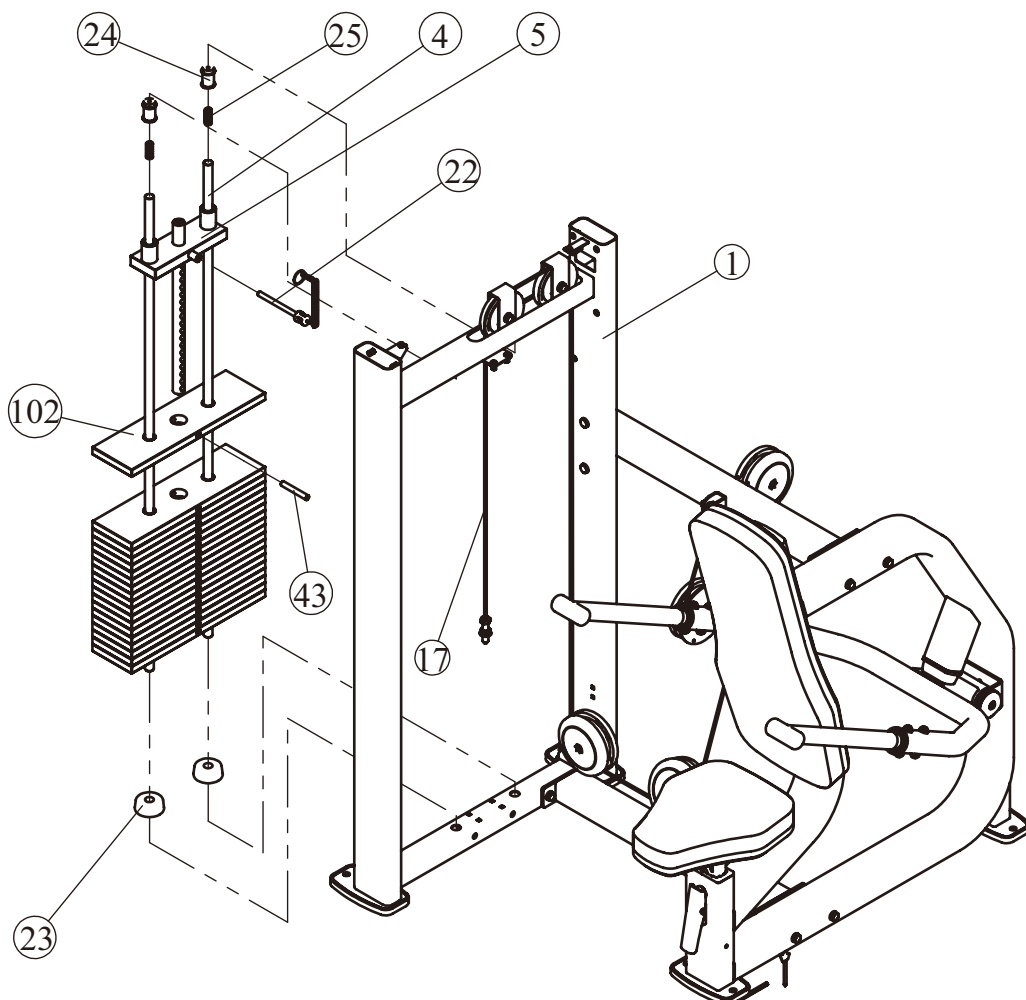
2. Attach the Selector Pin W/Coil (#22) to the Top Plate (#5).

3. Attach the Cable ASSY (#17) to the Top Plate (#5).

4. Attach one Weight Plate 15LBS (#102) to the Top Plate (#5) using:

one $\Phi 11 \times 76$ Split Pin (#43)

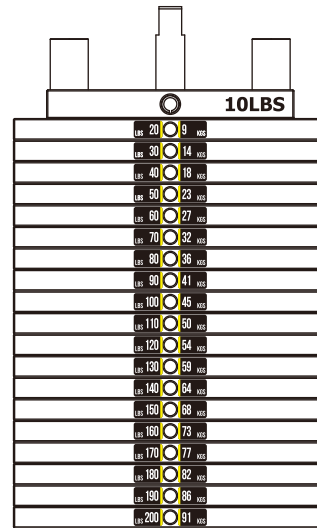
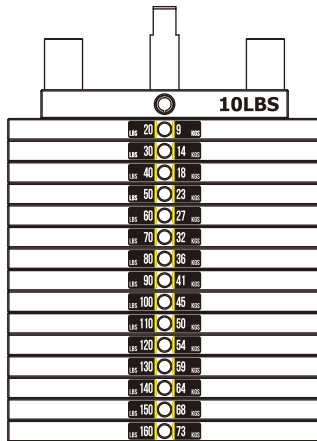
Grade No.	Part No.	Description	QTY
102	FE97193200	15LBS Weight Plate	19



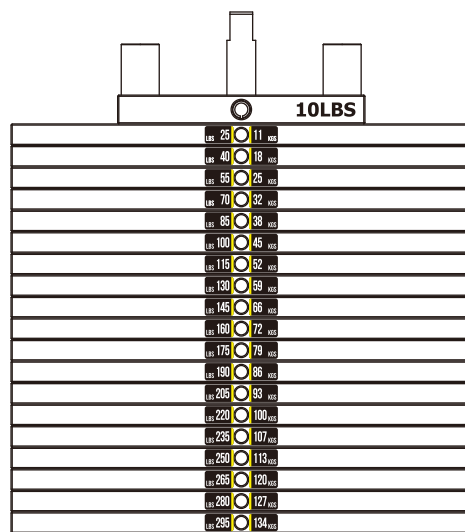
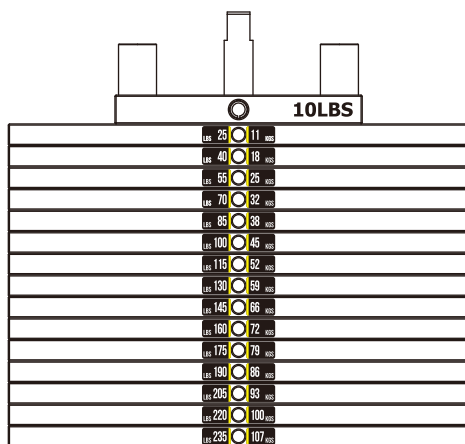
Assembly

All weight plate sticker paste schematic diagram

LBS 20	9
LBS 30	14
LBS 40	18
LBS 50	23
LBS 60	27
LBS 70	32
LBS 80	36
LBS 90	41
LBS 100	45
LBS 110	50
LBS 120	54
LBS 130	59
LBS 140	64
LBS 150	68
LBS 160	73
LBS 170	77
LBS 180	82
LBS 190	86
LBS 200	91
LBS 210	95
LBS 220	100
LBS 230	104



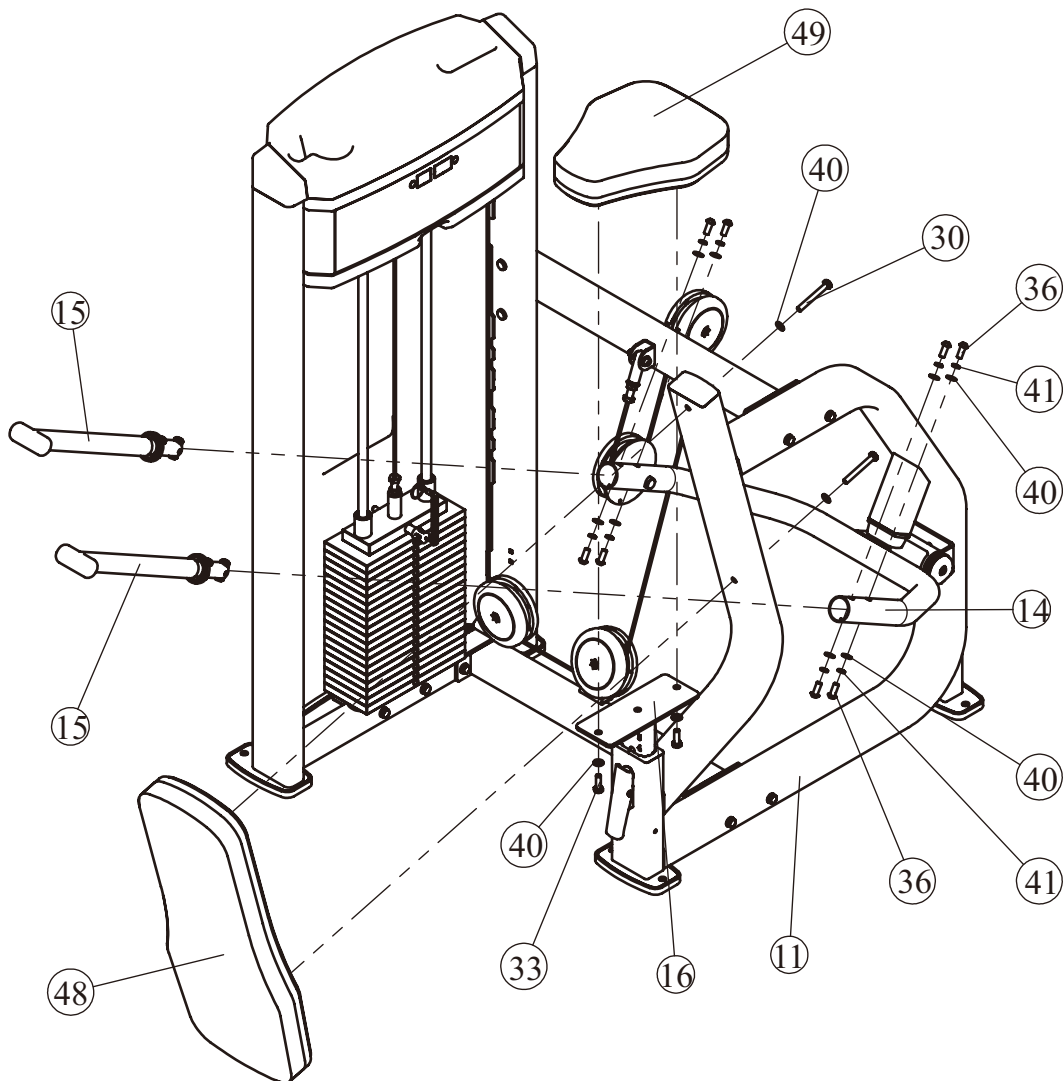
LBS 25	11
LBS 40	18
LBS 55	25
LBS 70	32
LBS 85	38
LBS 100	45
LBS 115	52
LBS 130	59
LBS 145	66
LBS 160	72
LBS 175	79
LBS 190	86
LBS 205	93
LBS 220	100
LBS 235	107
LBS 250	113
LBS 265	120
LBS 280	127
LBS 295	134
LBS 310	141
LBS 325	147



Assembly

STEP 6

1. Attach two Handle Frame (#15) to the Arm Frame ASSY (#14) using:
eight M10*25 BHCS (#36) eight $\Phi 11*\Phi 20*2$ Flat Washer (#40)
eight $\Phi 10$ Spring Washer (#41)
2. Attach the Back Pad (#48) and the Seat Pad (#49) to the Main Frame ASSY (#11) and the Seat Pad Support (#16) using:
two M10*30 HHB (#33) two M10*80 HHB (#30)
four $\Phi 11*\Phi 20*2$ Flat Washer (#40)



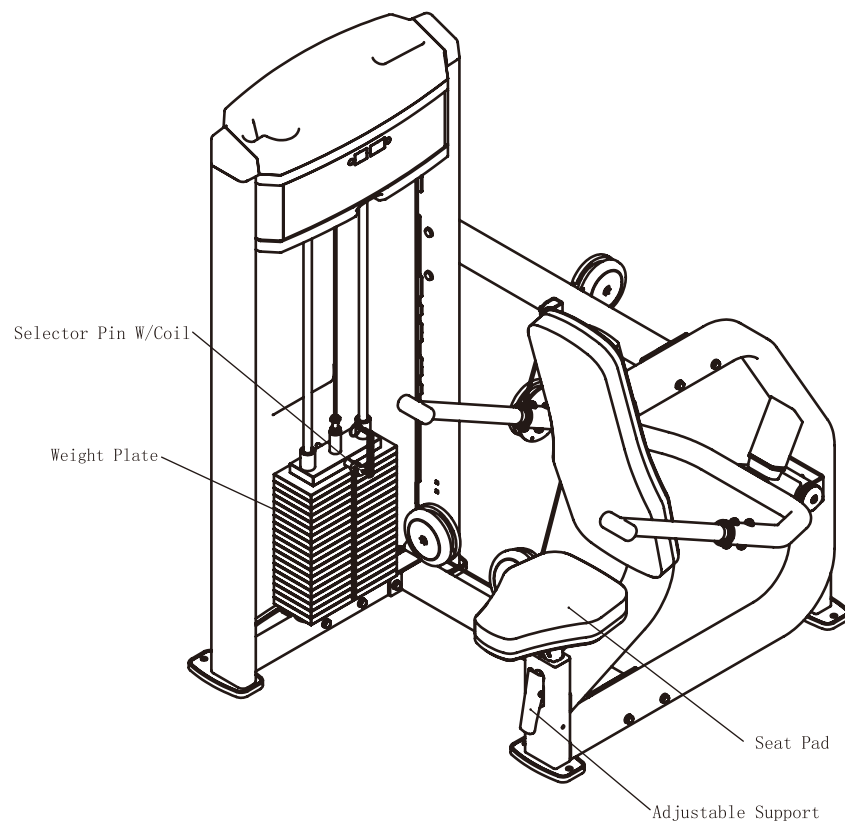
Adjust Instructions and Exercise Instructions

The Seat Pad adjustment

1. Push the Adjustable Support and adjust the Seat Pad to the desired position.
2. Make sure the pin gets into the hole completely.

The use of Selector Pin W/Coil

1. Select an appropriate weight and put the Selector Pin W/Coil into the hole on it.
2. Make sure the Selector Pin W/Coil gets into the hole completely.



Exercise Instructions



Maintenance Schedule

ROUTINE	COMMERCIAL MAINTENANCE	HOME MAINTENANCE	LATEST DATE ENTRY					
Inspect; Links, Pull Pins, Snap Locks, Swivels, Weight Stack Pins	DAILY	WEEKLY						
Clean; Upholstery	DAILY	WEEKLY						
Inspect; Cables or Belts and their tension	DAILY	WEEKLY						
Inspect; Accessory Bars, and Handles	WEEKLY	3 MONTHS						
Inspect; All Decals	WEEKLY	3 MONTHS						
Inspect; All Nuts and Bolts, Tighten if needed	WEEKLY	3 MONTHS						
Inspect; Anti-Skid Surface	WEEKLY	3 MONTHS						
Clean & Lubricate; Guide Rods with a Teflon (PTFE) based lubricant (Superlube)	MONTHLY	3 MONTHS						
Lubricate; Seat Sleeves, Turcite Bushings, Linear Bearing	MONTHLY	3 MONTHS						
Clean and Wax; All Glossy Finishes	6 MONTHS	YEARLY						
Repack with Grease; Linear Bearings	6 MONTHS	YEARLY						
Replace; Cables, Belts and Connecting Parts	YEARLY	3 YEARS						

Your equipment comes with a commercial maintenance decal. For personal, in home use, please follow the home maintenance schedule listed above.

General Maintenance Information

Links, Pull-Pins, Snap Hooks, Swivels, Weight Stack Pins:

- * Check all pieces for signs of visible wear or damage.
- * Check springs in snap hooks and pull-pins for proper tension and alignment.
- * If the spring sticks or has lost its rigidity, replace it immediately.

Upholstery:

- * To ensure prolonged upholstery life and proper hygiene, all upholstered pads should be wiped down with a damp cloth after every workout.
- * Periodically take the time to use a mild soap or an approved vinyl upholstery cleaner to deter the onset of cracking or drying. Avoid using any abrasive cleaners or cleaners not intended for use on vinyl.
- * Replace ripped or worn upholstery immediately.
- * Keep sharp or pointed objects clear of all upholstery.

Decals:

- * Inspect and familiarize yourself with any safety warnings or other user information posted on each decal.

Nuts and Bolts:

- * Inspect all nuts and bolts for any loosening and tighten if needed.
- * Go through a re-tightening sequence periodically to ensure that all hardware is tensioned proper.

Anti-Skid Surfaces:

- * These surfaces are designed to supply secure footing and need to be replaced if they appear worn or become slippery.

Belts and Cables:

- * We use only high quality belt, and mil-spec cables.
- * Visually inspect the belts and cables for fraying, cracking, peeling or discoloration.
- * While the machine is not in use, carefully run your fingers along the belt or cable to feel for thinning or bulging areas.
- * Replace belts and cables immediately at the first signs of damage or wear. Do not use equipment until belts or cables have been replaced.

Belt and Cable Tension:

- * Referring to the Owners Manual, when belts or cables are used check all bolt attachments to be sure they are properly attached.
- * Check slack in cables and re-adjust cable tension if needed.

Seat Sleeves, Guide Rods:

- * Wipe down adjusting tubes with a dust free rag before applying lubricant.
- * Lubricate seat sleeves and Guide Rods with a Silicon or Teflon based lubricant spray.

Linear Bearings:

- * Referring to the Owners Manual carefully disassemble the bearing from its housing and place a finger full of light grease (lithium, super lube, etc.) into the inside of the bearing. Using your finger, press the grease into the ball-bearings and their tracks. Repeat until the ball-bearing tracks are full of grease. Insert the shaft back into the bearing and wipe off excess grease.

PLEASE KEEP THIS FOR YOUR RECORDS

Weight Training Tips

Use this manual to guide you through the basic exercises you can perform on your equipment. To gain maximum results and avoid possible injury, consult a fitness professional to develop your complete exercise program.

Always consult your physician before starting any exercise program.

To be successful in your exercise program, it is important to develop an understanding of the basic principles of strength training. Now that you have your equipment, it is only natural that you want to get started immediately. First, determine a set of realistic goals and objectives for yourself. By deciding on an exercise plan that is right for you prior to starting, you will contribute significantly to your success.

Warm up properly before engaging in weight resistance training. Stretching, yoga, jogging, calisthenics or other cardiovascular exercise can help prepare your body for the heavier workload of lifting weights.

Learn how to perform the exercise correctly before using heavy weight. Correct form is important to avoid injury and to ensure that you work the proper muscle groups.

Know your limitations. If you are new to weight training or are embarking on an exercise regimen after a long layoff, start slowly and build foundational strength over a longer period of time.

Pay attention to your breathing. Exhale when you exert is a general rule of thumb. Never hold your breath.

