

# Exploded View and Parts List

## Overall

ItemNo.	Grade No.	Part No.	Description	QTY
1	1	IF931801ASSY	Main Frame ASSY	1
2	2	IF931802ASSY	Wheel Frame ASSY	1
3	3	IF931803ASSY	Seat Pad Frame ASSY	1
4	4	IF931804ASSY	Rotate Frame ASSY	1
5	5	IF931805ASSY	Arm Frame ASSY	1
6	6	IF931806ASSY	Bottom bracket Frame ASSY	1
7	7	IF93185600	Cable ASSY	1
8	8	IF93182000	Cover Plate	1
9	9	IF93182100	FOAM	2
10	10	IF81023500V4	FOAM	2
11	11	IF93015200	Seat Pad	1
12	12	IT93185100	Waist Pad	1
13	13	IF930101ASSY	Weight Stack Frame ASSY	1
14	14	IF93012100	Top Bracket	2
15	15	IF930122ASSY	Bottom Bracket ASSY	1
16	16	IF93013100	Training Placard Cover	1
17	17	IF93013200	Top Cover	1
18	18	IF93013300	Right Plug	1
19	19	IF93013400	Left Plug	1
20	20	IT95014200	Top Plate	1
21	21	IT95014400	Guide Rod $\Phi 19 \times 1242$	2
22	22	IT95015500	Top Rear Shroud	1
23	23	IT95015600	Rear Shroud	1
24	24	IT95016400	Pulley Cover	3
25	25	SG500110400V5	4.5" Pulley (Spacer)	5
26	26	IT80023000	Weight Rubber Bumper	2
27	27	IT90012000V1	Selector Pin W/Coil	1
28	28	IT95016100	Guide Rod Fixing Sleeve $\Phi 25 \times \Phi 19 \times 45$	2
29	29	HFOPT900-04A0602	Spring $\Phi 15.5 \times \Phi 1.5 \times 36$	2
30	30	GB5780M10*75DS20	Hex Head Bolt M10*75	10
31	31	GB5780M10*50DS20	Hex Head Bolt M10*50	4
32	32	GB70M10*50DS20	Socket Head Cap Screw M10*50	1
33	33	GB818M6*20*20DN19	Cross Recessed Pan Head Screw M6*20	18
34	34	GB818M6*10N19	Cross Recessed Pan Head Screw M6*10	4